



AzoCap 181 CLR

Safety Data Sheet

According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date: 6/3/2026 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Trade name : AzoCap 181 CLR
Product code : SPB CAP-CLR-180

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Electrical potting/encapsulation
Restrictions on use : All other uses not recommended above

1.4. Supplier's details

Azon USA Inc.
2204 Ravine Rd
Kalamazoo, Michigan 49004
USA
T 269-385-5942

1.5. Emergency phone number

Emergency number : For Hazardous Materials or Dangerous Goods Incident Spill, Leak, Fire, Exposure, or Accident
Call CHEMTREC Day or Night: 1-800-424-9300 (Toll Free, USA) / 703-527-3887 (Virginia, USA)
CCN 2189
Back-up Emergency Number: +1 703-741-5970 (Washington, DC)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin sensitization, Category 1	H317	May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361	Suspected of damaging fertility or the unborn child.
Full text of H statements : see section 16		

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H317 - May cause an allergic skin reaction
H361 - Suspected of damaging fertility or the unborn child

Precautionary statements (GHS US) : Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing mist, spray, vapors.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye and face protection.
If on skin: Wash with plenty of soap and water.

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If skin irritation or rash occurs: Get medical advice or attention.
Take off contaminated clothing and wash it before reuse.
If exposed or concerned: Get medical advice/attention.
Store locked up.
Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Tris(2-chloroisopropyl) phosphate	CAS-No.: 1244733-77-4	20 – 30	Acute Tox. 4 (Oral), H302
1,4-Butanediol	CAS-No.: 110-63-4	5 – 10	Acute Tox. 4 (Oral), H302 STOT SE 3, H336
Bis-(dimethylaminopropyl)methylamine	CAS-No.: 3855-32-1	1 – 2	Flam. Liq. 4, H227 Aquatic Chronic 3, H412
Bis-(dodecylthio)-dimethylstannane	CAS-No.: 51287-84-4	< 2	Acute Tox. 4 (Oral), H302 Aquatic Chronic 3, H412
Propylidynetrimethanol	CAS-No.: 77-99-6	< 1.5	Repr. 2, H361
Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	CAS-No.: 41556-26-7	< 0.5	Skin Sens. 1A, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Methyl 1,2,2,6,6-pentamethyl-4-piperidylsebacate	CAS-No.: 82919-37-7	< 0.2	Skin Sens. 1A, H317 Repr. 2, H361 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Comments : The concentration ranges are provided due to batch-to-batch variability.

Full text of hazard classes and H-statements : see section 16

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SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention. First aider: Pay attention to self-protection. Never give anything by mouth to an unconscious person. Give artificial respiration if necessary. Induce artificial respiration with mask fitted with one-way valve or other suitable device but, not mouth-to-mouth.
First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or a doctor.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin areas with mild soap and water, followed by warm water rinse. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: Not expected to present a significant inhalation hazard under anticipated conditions of normal use.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Not expected to present a significant eye contact hazard under anticipated conditions of normal use.
Symptoms/effects after ingestion	: Not expected to present a significant ingestion hazard under anticipated conditions of normal use.
Chronic symptoms	: Suspected of damaging fertility or the unborn child.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: IF exposed or concerned: Get medical advice/attention.
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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Dry chemical, CO ₂ , or water spray or regular foam.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Reactivity in case of fire	: The product is non-reactive under normal conditions of use, storage and transport.
Hazardous decomposition products in case of fire	: Toxic fumes may be released. Carbon dioxide. Carbon monoxide.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection. Move containers from fire area if it can be done without personal risk. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid all personal contact including breathing in the mist, spray, vapors. Do not take actions involving personal risks. Absorb spillage to prevent material-damage. Stop leak if safe to do so. Notify authorities if product enters sewers or public waters.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Evacuate the danger area. If possible without taking personal risks, remove ignition sources. If outdoors, move to an area upwind of the danger area. Prevent other non-emergency personnel from entering the danger area. Only qualified personnel equipped with suitable protective equipment may intervene.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so. Prevent runoff from entering drains, sewers or waterways.

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Stop leak, if possible without risk. Contain with non-combustible inert absorbent. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Take up in non-combustible inert absorbent and place into container for disposal. Contaminated absorbent material may pose the same hazard as the spilt product. Decontaminate surfaces and equipment with water and detergent. Until a sufficient level of dilution is achieved, the decontamination water may pose the same hazards as the product. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations. Notify authorities if product enters sewers or public waters.

For further information refer to section 8: "Exposure controls/personal protection", For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Do not breathe mist, spray, vapors. Avoid contact with skin, eyes and clothing.
Hygiene measures : Always wash hands after handling the product. Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store in a cool, dry and well-ventilated area away from incompatible substances. Keep container tightly closed.
Incompatible materials : Strong alkalis. Strong oxidizing agents. Acids. Isocyanates.
Packaging materials : Always store product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

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According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Propyldynetrimethanol (77-99-6)

USA - ACGIH® - Threshold Limit Values

Local name	Trimethylolpropane
ACGIH® TLV® TWA	3 mg/m³ (IFV - Inhalable fraction and vapor)
	0.5 ppm (IFV - Inhalable fraction and vapor)
Remark (ACGIH®)	TLV® Basis: Neurotoxicity; Developmental neurotoxicity
Regulatory reference	ACGIH 2025

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station. Use general ventilation, local exhaust ventilation, or process enclosure to keep the airborne concentrations below the permissible exposure limits. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Environmental exposure controls	: Avoid release to the environment. Take measures to reduce or limit air emissions and releases to soil and the aquatic environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Personal protective equipment should be chosen according to national standards and in discussion with the supplier of the protective equipment. Wear recommended personal protective equipment.

Hand protection:

Wear protective gloves. Protective gloves made of : Neoprene or nitrile rubber gloves, PVC or other plastic material or natural rubber gloves

Eye protection:

Chemical goggles or face shield

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Self-contained breathing apparatus

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear.
Color	: Colorless
Odor	: No data available
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available

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Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.12 – 1.126 @ 25 °C / 77 °F
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 600 – 800 cP @ 25 °C / 77 °F
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable at ambient temperature and under normal conditions of use.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Incompatible materials.

10.5. Incompatible materials

Strong alkalis. Strong oxidizing agents. Acids. Isocyanates.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: Carbon dioxide. Carbon monoxide.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

1,4-Butanediol

LD50 oral rat	1500 mg/kg body weight
LD50 dermal rat	> 2000 mg/kg body weight
LC50 Inhalation - Rat	> 15 mg/l air

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Propylidynetrिमethanol	
LD50 oral rat	≈ 14700 mg/kg body weight
LD50 dermal rabbit	> 10000 mg/kg body weight
LC50 Inhalation - Rat	> 0.85 mg/l air
Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	
LD50 oral rat	2369 – 3920 mg/kg
Bis-(dodecylthio)-dimethylstannane	
LD50 oral rat	1150 mg/kg body weight
Tris(2-chloroisopropyl) phosphate	
LD50 oral rat	500 – 2000 mg/kg body weight
LD50 dermal rat	> 2000 mg/kg body weight
LC50 Inhalation - Rat	> 7 mg/l/4h
Skin corrosion/irritation	: Not classified
1,4-Butanediol	
Additional information	Not irritating to rabbits on cutaneous application
Propylidynetrिमethanol	
Additional information	Not irritating to rabbits on cutaneous application
Tris(2-chloroisopropyl) phosphate	
Additional information	Not irritating to rabbits on cutaneous application
Serious eye damage/irritation	: Not classified
1,4-Butanediol	
Additional information	Not irritating to rabbits on ocular application
Propylidynetrिमethanol	
Additional information	Not irritating to rabbits on ocular application
Tris(2-chloroisopropyl) phosphate	
Additional information	Not irritating to rabbits on ocular application
Respiratory or skin sensitization	: May cause an allergic skin reaction.
1,4-Butanediol	
Patch test, human	Not sensitive
Additional information	No sensitizing reaction was observed for guinea pigs
Propylidynetrिमethanol	
Local Lymph Node Assay, mouse	Not sensitive
Tris(2-chloroisopropyl) phosphate	
Additional information	Local Lymph Node Assay : Negative
Germ cell mutagenicity	: Not classified

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Carcinogenicity : Not classified

1,4-Butanediol	
NOAEL (chronic,oral,animal/male,2 years)	225 mg/kg body weight

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Propylidynetrimehanol	
NOAEL (animal/female, F0/P)	450 mg/kg body weight
NOAEL (animal/female, F1)	450 mg/kg body weight

Tris(2-chloroisopropyl) phosphate	
LOAEL (animal/female, F0/P)	≈ 99 mg/kg body weight
NOAEL (animal/male, F0/P)	≈ 85 mg/kg body weight

STOT-single exposure : Not classified

1,4-Butanediol	
STOT-single exposure	May cause drowsiness or dizziness.

STOT-repeated exposure : Not classified

Propylidynetrimehanol	
NOAEL (oral, rat, 90 days)	200 mg/kg body weight
NOAEC (inhalation, rat, gas, 90 days)	≈ 3.5 ppm

Tris(2-chloroisopropyl) phosphate	
LOAEL (oral, rat, 90 days)	≈ 99 mg/kg body weight
NOAEL (oral, rat, 90 days)	≈ 85 mg/kg body weight

Aspiration hazard : Not classified

Symptoms/effects after inhalation : Not expected to present a significant inhalation hazard under anticipated conditions of normal use.

Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : Not expected to present a significant eye contact hazard under anticipated conditions of normal use.

Symptoms/effects after ingestion : Not expected to present a significant ingestion hazard under anticipated conditions of normal use.

Chronic symptoms : Suspected of damaging fertility or the unborn child.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified.

Hazardous to the aquatic environment, long-term (chronic) : Not classified.

1,4-Butanediol	
LC50 - Fish [1]	> 30000 mg/l
EC50 - Crustacea [1]	813 mg/l
EC50 72h - Algae [1]	> 500 mg/l

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1,4-Butanediol	
NOEC (chronic)	> 85 mg/l
Propylidynetrimehanol	
LC50 - Fish [1]	> 1000 mg/l
EC50 - Crustacea [1]	13000 mg/l
LC50 - Fish [2]	> 10 g/l
EC50 72h - Algae [1]	> 1000 mg/l
EC50 96h - Algae [1]	> 1000 mg/l
ErC50 algae	1000 mg/l
NOEC (chronic)	> 1000 mg/l
NOEC chronic crustacea	> 1000 mg/l
NOEC chronic algae	3.7 mg/l
Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	
LC50 - Fish [1]	0.97 mg/l
EC50 96h - Algae [1]	0.017 mg/l
Methyl 1,2,2,6,6-pentamethyl-4-piperidylsebacate	
LC50 - Fish [1]	0.996 mg/l
EC50 96h - Algae [1]	0.615 mg/l
Bis-(dimethylaminopropyl)methylamine	
LC50 - Fish [1]	≈ 92.5 mg/l
EC50 - Crustacea [1]	35.4 mg/l
EC50 72h - Algae [1]	34.99 mg/l
NOEC (chronic)	2.2 mg/l
Bis-(dodecylthio)-dimethylstannane	
EC50 - Crustacea [1]	32 mg/l
EC50 72h - Algae [1]	270 mg/l
EC50 72h - Algae [2]	120 mg/l
Tris(2-chloroisopropyl) phosphate	
LC50 - Fish [1]	56.2 mg/l
EC50 - Crustacea [1]	131 mg/l
EC50 72h - Algae [1]	82 mg/l
NOEC (chronic)	32 mg/l
12.2. Persistence and degradability	
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Persistence and degradability	Not established.

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According to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

1,4-Butanediol	
Persistence and degradability	96 % biodegradation Readily biodegradable.
Propylidynetrimehanol	
Persistence and degradability	Not rapidly degradable
Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	
Persistence and degradability	Not rapidly degradable
Methyl 1,2,2,6,6-pentamethyl-4-piperidylsebacate	
Persistence and degradability	Not rapidly degradable
Bis-(dimethylaminopropyl)methylamine	
Persistence and degradability	Not rapidly degradable
Bis-(dodecylthio)-dimethylstannane	
Persistence and degradability	Not rapidly degradable
Tris(2-chloroisopropyl) phosphate	
Persistence and degradability	Not rapidly degradable

12.3. Bioaccumulative potential

1,4-Butanediol	
Partition coefficient n-octanol/water (Log Pow)	-0.83
Propylidynetrimehanol	
Partition coefficient n-octanol/water (Log Pow)	-0.47
Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	
Partition coefficient n-octanol/water (Log Pow)	0.37

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations. Dispose of this material and its container at hazardous or special waste collection point. Refer to all applicable national, international and local regulations or provisions.
Additional information	: Do not re-use empty containers.
Ecological waste information	: Avoid release to the environment.

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SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated for transport			
14.2. Proper Shipping Name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
		Not regulated	
No supplementary information available			

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

TDG

Not regulated

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

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15.2. International regulations

CANADA

1,4-Butanediol (110-63-4)

Listed on the Canadian DSL (Domestic Substances List)

Propylidynetrimethanol (77-99-6)

Listed on the Canadian DSL (Domestic Substances List)

Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate (41556-26-7)

Listed on the Canadian DSL (Domestic Substances List)

Methyl 1,2,2,6,6-pentamethyl-4-piperidylsebacate (82919-37-7)

Listed on the Canadian DSL (Domestic Substances List)

Bis-(dimethylaminopropyl)methylamine (3855-32-1)

Listed on the Canadian DSL (Domestic Substances List)

Bis-(dodecylthio)-dimethylstannane (51287-84-4)

Listed on the Canadian DSL (Domestic Substances List)

Tris(2-chloroisopropyl) phosphate (1244733-77-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

1,4-Butanediol (110-63-4)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Propylidynetrimethanol (77-99-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate (41556-26-7)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

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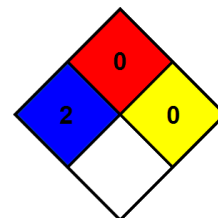
Issue date : 6/3/2026

Full text of hazard classes and H-statements	
H227	Combustible liquid
H302	Harmful if swallowed
H317	May cause an allergic skin reaction
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.